

General

Mirror your graphic in your cutting software and cut on the matt / reverse side. Cut the garment film using the same pressure as standard sign vinyl. Cool Flex, Artflex and Pro Flock may require a slightly higher pressure setting as these films are thicker.

You can press using a heat press using the settings detailed below or by using a domestic iron on (or just below) the hottest cotton setting with no steam and allowing a extra few seconds of application time.

Application

After Care

MDP Flex (for MDP Flex + see below)

 **150°C**
 **12 sec**
 **Cool Peel**
 **80°C**

 **Tumble Dry** ✓
  **Dry Clean** ✓

Suitable for Polyester and Cotton

Hot Flex (for Hotflex + see below)

 **160°C**
 **15 sec**
 **Hot Peel**
 **80°C**

 **Tumble Dry** ✓
  **Dry Clean** ✓

Suitable for Polyester and Cotton. Depending on accuracy of the application temperature the single sided colours may need to be left to cool slightly before peeling back the release liner.

MDP Flex + and Hotflex +

Certain MDP Flex and Hot Flex colours have different pressing settings due to the colour formulation. These are denoted by a '+' in the colour name. The + ranges are not designed to be layered on top of each other but they can be layered onto Hotflex.

MDP Flex +

Golden Yellow, Baby Pink, Azure Blue, Neon Green, Neon Orange, Neon Yellow, Neon Pink

Hot Flex +

Beige, Bright Orange, Tomato, Strawberry, Soft Pink, Fuchsia, Baby Blue, Sky Blue, Brilliant Blue, Royal Blue, Olive, Brown, Light Grey, Dark Grey, Pure Silver and Pure Gold

 **165°C**
 **17 sec**
 **Hot Peel**
 **60°C**

 **Tumble Dry** ✓
  **Dry Clean** ✓

Cool Flex

 **160°C**
 **15 sec**
 **Cool Peel**
 **60°C**

 **Tumble Dry** ✓
  **Dry Clean** ✓

Suitable for Polyester and Cotton

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Visit our website at
www.mdpsupplies.com
to see our full range of supplies for
signmakers and garment printers

MDP Supplies GB
Unit 11 Lumina Park
Martindale Road, Bromborough
Wirral, CH62 3PT
Call: 0151 334 2300
EU Call: +44 151 334 2300

MDP Supplies Scotland
Unit 5 Grange Court,
Earls Gate Business Park
Off Beancross Road
Grangemouth, FK3 8XG
Call: 01324 484 259

MDP Supplies NI
Bluestone Business Park
Moyravery West Road
Craigavon, Co. Armagh, BT65 5HU
Call: 028 3831 6985
IRL Call: 048 3831 6985



Application

After Care

AFB Flex

Suitable for Polyester and Cotton. Medium pressure.

Puff Flex

Suitable for Polyester and Cotton. Medium pressure. Flip garment over and repress for 10 seconds.

Nylex

Suitable for nylon garments. Apply for 20 seconds, remove backing and repress for a further 10 seconds

Pro-Flock

Suitable for Polyester and Cotton

Artflex

Suitable for Polyester and Cotton

Glow Flex

Glow in the dark garment vinyl suitable for Polyester and Cotton.

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Application

After Care

ReFlex

Reflective garment vinyl. EN471 Certified.

Met Flex

Metallic garment vinyl suitable for Polyester and Cotton. Medium pressure.

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